

5/44

2465 doss

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	24659
<b>Description:</b> Door Kit <del>Door Kit</del> Doubler kit		<b>Part Number:</b>	D3140-5-7
<del>RF 03.01.27</del>			D3140-051-07
<b>Dwg:</b> D3140 Rev. BC		<b>Qty:</b>	1
<del>RF 04.11.29</del>		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty	
1	DC	Issue Traveller <del>RF</del> 05.03.23 DWG NOT RECD	AF	05.10.25	1	
2	PK	Picks: MS 20426 AD3-4	15786	u	06.02.20	1
		Qty Part Number Description Batch	287122			
		1 D3140-89 Doubler Assy	B18469			
		2 D3140-101 Doubler	B18470			
		1 D3140-241 Doubler	B25734			
		2 D3140-301 Doubler	N/A			
		2 D3140-67 Doubler	B25729			
		1 D3140-87 Doubler	B25730			
		1 D3140-91 Doubler	B25731			
		3 D3140-95 Doubler	B17324			
		1 D3140-97 Doubler	B17326			
		1 D3140-99 Doubler	25825			
		1 D3140-85				
		3	QC4			
4	PK	Identify and pack for shipping as per PPP D3140-05/-07	CL	06/02/20	1	
5	AC	Cost / part	1	06.03.21		
6	DC	Close W/O Inspect Level 21	AF	06/02/21	1	

Rev	Date	Change	Revised By	Approved
A	02.08.09	New issue	KJ	
B	02.11.13	Removed D3140-65/-81/-83; Added D3140-301	KJ RF	

RELEASED  
02/11/13 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/02/21

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# DART

N° DE COMMANDE - ORDER NO.		DÉP. - DEPT.	DATE 06-02-20
VENDU À - SOLD TO		EXPÉDIÉ À - SHIP TO Delasteh	
ADRESSE - ADDRESS		ADRESSE - ADDRESS	

DATE D'EXPÉDITION - SHIPPING DATE		VIA	CONDITIONS - TERMS	N° D'ENR. DE TAXE - TAX REG. NO.	VENDEUR - SALESPERSON
4	D3140-87	B25729	✓		
2	D3140-91	B25730	✓		
12	D3140-95	B25731	✓		
2	D3140-103	B25736			
2	D3140-105	B25738			
2	D3140-106	B25737			
2	D3140-301	B25734	✓		
2	D3140-303	B25735	✓		
4	D3140-89	B25732			
2	D3140-92	B25733	✓		
2	D3140-104	B25739			
2	D3140-97	B17324	✓		
2	D3140-98	B17325	✓		
4	D3140-99	B17326	✓		
8	D3140-101	B18469	✓		
4	D3140-241	B18470	✓		
2	<del>D3140-105</del>	<del>B25730</del>			
L					
					TPS/GST
					TVP/PST

104528

SIGNATURE

N° LIC. - LIC. NO

TOTAL

D 3140-~~95~~ B25731

D3140-~~103~~ B25736

-~~104~~ B25739

D3140-~~99~~ B17326

D3140-~~97~~ B17324

-~~98~~ B17325

D3140-~~101~~ B18469

D3140-~~241~~ B18470

D3140-~~303~~ B25735

D3140-~~301~~ B25734

D3140-~~89~~ B25732

D3140-~~87~~ B25729

D3140-~~91~~

B25730

-~~92~~

B25733

D3140-105

B25738

-106

B25737

**Linda Lacelle**

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**From:** Mélanie Godin [mgodin@delastek.com]

**Sent:** Thursday, February 02, 2006 7:27 PM

**To:** 'Linda Lacelle'

**Subject:** request

Hello Linda, I need a lot of doubler to produce the Door # D3140. Please send me these parts :

D3140-87 : 2  
D3140-91 : 1  
D3140-95 : 6  
✓ D3140-97 : 1 ✓✓  
✓ D3140-98 : 1 ✓  
✓ D3140-99 : 2 ✓✓  
✓ D3140-101 : 4 ✓  
D3140-103 : 1  
D3140-105 : 1  
D3140-106 : 1  
✓ D3140-241 : 2 ✓✓  
D3140-301 : 1  
D3140-303 : 1

Thank you !

**Mélanie Godin**

*Delastek inc./Delastek Composites inc./*

*Delastek Système inc.*

*(819) 533-5788 ext. 249*

*(819) 533-7120 fax*

**Linda Lacelle**

**From:** Roberto Fuentes [rfuentes@dartaero.com]  
**Sent:** Tuesday, February 07, 2006 1:18 PM  
**To:** 'Linda Lacelle'  
**Subject:** RE: request

Yes there are ok, but in you list it missing the follow as per D3140 Rev. D drawing for a complete set of spacedoor:

D3140-89 (2)  
 D3140-92 (1)  
 D3140-104 (1)

Check with David if we send D3140-09 and D3140-10 Double assembly already assembly by Dart or Delastek they do the assembly? All this part should call D3140-5/-6/-7/-8 ipp's doublers to send to Delastek.

Roberto

-----Original Message-----

**From:** Linda Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** Tuesday, February 07, 2006 11:47 AM  
**To:** \*Roberto Fuentes (E-mail)  
**Subject:** FW: request  
**Importance:** High

Roberto,

Hi,...hope all is fine.

Can you tell me if these doublers are in fact good to ship to Delastek for the spacedoors? And why are some of these not stock, and do not come up short ?? Now we have to make them...

Please advise asap

Thanks

Linda

-----Original Message-----

**From:** Mélanie Godin [mailto:mgodin@delastek.com]  
**Sent:** Thursday, February 02, 2006 7:27 PM  
**To:** 'Linda Lacelle'  
**Subject:** request

Hello Linda, I need a lot of doubler to produce the Door # D3140. Please send me these parts :

D3140-87 : 2  
 D3140-91 : 1  
 D3140-95 : 6  
 ✓ D3140-97 : 1 ✓  
 ✓ D3140-98 : 1 ✓  
 ✓ D3140-99 : 2 ✓  
 ✓ D3140-101 : 4 ✓  
 D3140-103 : 1  
 D3140-105 : 1  
 D3140-106 : 1  
 ✓ D3140-241 : 2 ✓  
 D3140-301 : 1  
 D3140-303 : 1

2/7/2006

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## Your Shipment Details:

<b>Ship to:</b>	Stephane --- Delasteck 2699 5iem Ave. Grand Mere, PQ G9T5K7 CA 8195335788	<b>Package Type:</b>	Your Packaging
<b>From:</b>	Brigitte Golden Dart Aerospace Ltd 1270 Aberdeen St Hawkesbury, ON K6A1K7 CA 6136323336	<b>Pickup/Drop Off:</b>	give to scheduled courier at my location
<b>Tracking no:</b>	792020206430	<b>Weight:</b>	5 LBS
<b>Your reference:</b>	as per Linda	<b>Dimensions:</b>	49 x 19 x 4 in
<b>Ship date:</b>	Feb 17 2006	<b>Declared Value:</b>	0 CAD
<b>Service Type:</b>	Priority Overnight	<b>Shipper Account Number:</b>	151793240
		<b>Bill transportation to:</b>	151793240
		<b>Bill duty/taxes to:</b>	0
		<b>Courtesy Rate Quote</b>	*37
		<b>Discounted variable %</b>	0.00
		<b>Canada Export Declaration:</b>	
		<b>Special Services:</b>	
		<b>Purpose:</b>	
		<b>Shipment Type:</b>	Express

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## Please Note

- \*The courtesy rate shown here may be different than the actual charges for your shipment. Differences may occur based on actual weight, dimensions, and other factors. Consult the applicable FedEx Service Guide or the FedEx Rate Sheets for details on how shipping charges are calculated.

FedEx will not be responsible for any claim in excess of \$100 per package, whether the result of loss, damage, delay, non-delivery, misdelivery, or misinformation, unless you value, pay an additional charge, document your actual loss and file a timely claim.

Limitations found in the current FedEx Service Guide apply. Your right to recover from FedEx for any loss, including intrinsic value of the package, loss of sales, income interruption, attorney's fees, costs, and other forms of damage whether direct, incidental, consequential, or special is limited to the greater of \$100 or the authorized declared value. Recovery cannot exceed actual documented loss. Maximum for items of extraordinary value is \$500, e.g., jewelry, precious metals, negotiable instruments and other items listed in our Service Guide. Claims must be filed within strict time limits; Consult the applicable FedEx Service Guide for details.

## Linda Lacelle

**From:** Linda Lacelle [llacelle@dartaero.com]  
**Sent:** Wednesday, February 08, 2006 7:01 AM  
**To:** Kim Johnston (E-mail); Marc Bellavance (E-mail)  
**Subject:** drwgs  
**Importance:** High

Could one of you get me 1:1 drwgs for the following...need asap please:

4 x D3140-87 ✓  
2 x D3140-91 ✓  
✓ 12 x D3140-95 X B 25731  
2 x D3140-103 ✓  
2 x D3140-105 ✓  
2 x D3140-106 ✓  
✓ 2 x D3140-301 ✓  
✓ 2 x D3140-303 X  
✓ 4 x D3140-89 ✓  
2 x D3140-92 ✓  
2 x D3140-104 ✓

Thanks,  
LL

Ship to Delosfelh

25729-

234

236

92 ✓  
91 ✓  
105 ✓  
104 ✓